

## Felixstowe South Reconfiguration, Phase 1

Felixstowe

For this project, Keller treated hydraulically placed fill to form a new quay.



### The project

Felixstowe is the largest container port in the UK and the twentieth largest in the world. Phase 1 of its expansion consisted of providing a 730m-long new deep water quay and 200,000 m<sup>2</sup> container handling area to accommodate larger container ships.

### The challenge

To treat hydraulically placed sand fill deposited in a reclamation area behind a combo sheet pile wall and meet tight performance criteria without damaging the quay wall.

## The solution

Using 4 no S-type vibrators, assisted by water jetting to achieve general densification of clean sand fill, Keller installed 133,200 linear meters of vibro compaction columns to a depth of up to 20m. The design loading was 40KN/m<sup>2</sup>. The work was carried out between tides on a seven-day working programme over a six-month period. It was validated by post-treatment CPT tests.

## Project facts

### Owner(s)

Hutchison Ports

### Keller business unit(s)

Keller UK

### Main contractor(s)

Costain

### Solutions

Bearing capacity / settlement control

### Markets

Infrastructure

### Techniques

Vibro compaction

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