

# WHITBY MARITIME HUB

Endeavour Wharf, Whitby

## The project

The construction of a new maritime training hub.

## The challenge

The soils comprised up to 4.5m of contaminated and coarse fill underlain by a succession of weak Alluvial soil interspersed with peat bands to around 12m in depth. The site was also impacted by a shallow tidally influenced groundwater table and was sensitive to vibration. The engineers were keen to adopt a solution that would avoid vibration with reduced spoil and carbon.

## The solution

Keller was engaged at a very early stage, and proposed a displacement Rigid Inclusions solution instead of piling. The solution provided enhanced stiffness to facilitate shallow foundations designed for a bearing capacity of 200kN/m<sup>2</sup>. Each column was reinforced with a single bar due to the tidal conditions. The Rigid Inclusions were successfully installed in only a few days, allowing the contractor to follow on quickly with the foundation installation works.

## Key achievements

- Facilitated shallow simply reinforced footings.
- Provided a fully displacement solution through contaminated made ground.
- Successfully constructed columns within tidally Influenced conditions.
- Offered a low vibration methodology close to services and retaining structures.

## Project information

### Application

Bearing Capacity/  
Settlement Control

### Technique

Rigid Inclusions

### Sector

Marine

### Client

North Yorkshire Council

### Main contractor

Willmott Dixon  
Construction Ltd

### Contract value

£80,000

### Keller companies

Keller UK

### Contact

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RI  
65 CO<sub>2</sub>e

Piling Alternatives  
Est 25%  
more CO<sub>2</sub>e

CO<sub>2</sub>e estimate based on  
displacement of services & water  
pumps and is generalised purely  
as a guide only.

